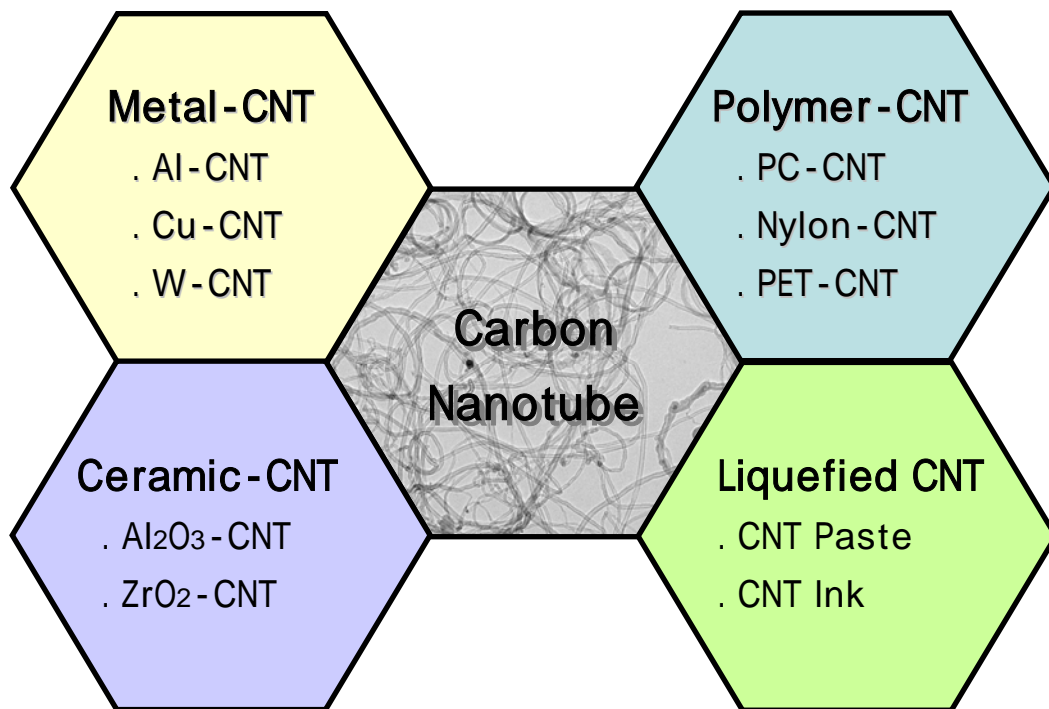


*Dreamy Materials in Next Generation*



# Applied Carbon Nano Technology

## To Create Carbon Nanotube World



**Mass Production & Lowest Price !**

**Applied Carbon Nano Technology Co.**

<http://www.acntech.co.kr>

BIC RIST, Hyoja-dong, Nam-gu, Pohang, Gyeongbuk, 790-330, Rep. of Korea  
Tel. +82-54-283-9334 Fax. +82-54-283-9335 E-mail acn@acntech.co.kr



Applied Carbon Nano Technology Co.

<http://www.acntech.co.kr>

# Metal-CNT Composite

- Lowest Cost & High Productivity
- Excellent Mechanical Properties
- Low Weight Structure Material
- Base Metal : Pure & Alloy metal

## Generals

### Features

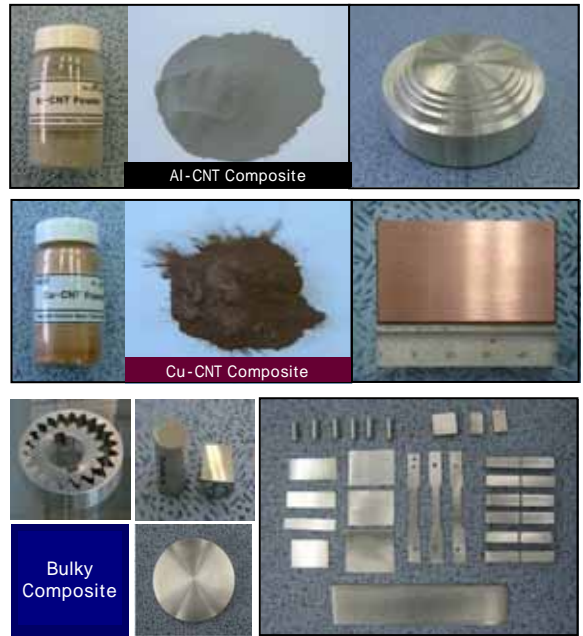
- Excellent Dispersibility of CNT in Metal Matrix
- Improved **Strength** by Metal-based **Nano-crystalline**
- Improved **Strength & Toughness** by Mechanical Properties of CNT
- Improved **Conductivity** by Electrochemical Properties of CNT
- Improved **Abrasion Resistance** by **Nano-crystalline & CNT**
- **Light weight** compared with the Existing High-strength Composites
- Low Cost Metal-CNT Composite compared with High Strength Composite
- Various Grade can be Manufactured depending on Application Fields

### Type

- Metal-CNT : Al-CNT, Cu-CNT, W-CNT, STS-CNT etc.
- Alloy-CNT : Al Alloy-CNT, STS-CNT, W alloy-CNT etc.
- CNT Contents : ~ 10 wt.%

### Applications

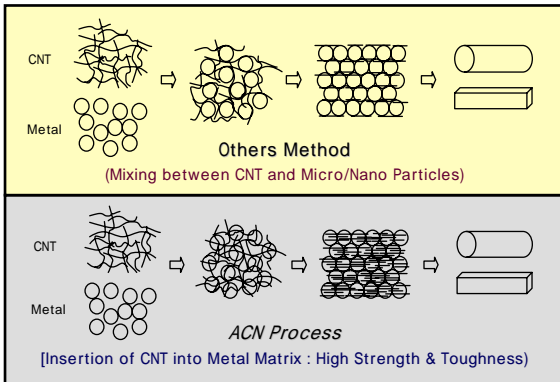
- Light Weight Structures with High Strength & Toughness  
: Aerospace, Automobiles, Vessels and Leisure/Sports Apparatuses
- Abrasion-resistant Light Weight Materials  
: Aerospace, Automobiles, Tools and Machine
- Excellent Thermal and Electric Conductivity  
: Electronics, Computer, Automobiles, Aerospace and Precision Equipment



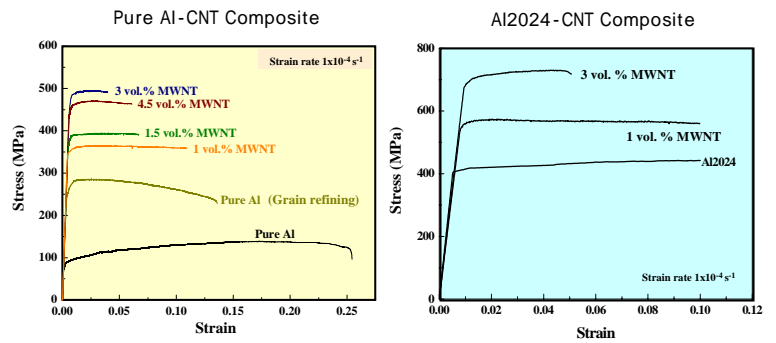
## Characteristics

### Comparison of Manufacturing Process

ACN Process : Lowest Price & Mass Production



### Excellent Mechanical Properties

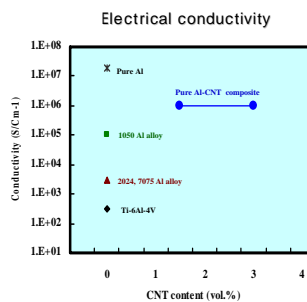
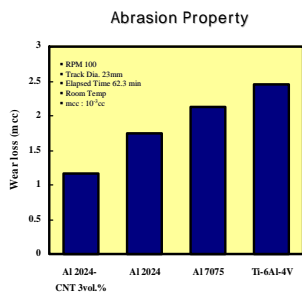
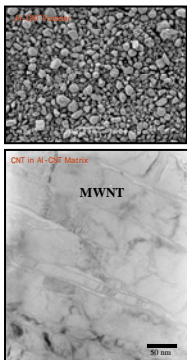


### Comparison of Mechanical Properties

	Yield Strength (MPa)	Tensile strength (MPa)	Elongation (%)	Hardness (HRB)	Specific strength (MPa)	Electrical conduct. (IACS%)	Wear loss (10 <sup>-3</sup> cc)
2024 Al Alloy	324	469	19	70.5	174	12	1.74
7075 Al Alloy	435	505	13	80.5	181	9	2.13
Ti-6Al-4V	880	950	14	260~	198	-	2.45
Pure Al-CNT (CNT 3 vol.%)	440	475	5~10	83.2	176	55	-
Alloy Al-CNT (CNT 3 vol.%)	715	720	4	93.7	265	-	1.16

\* Tension test : ASTM E8

\* Wear test : RPM 100, Track Dia. 23mm, Elapsed time 62.3 min, Room temp.



# Polymer - CNT Composite

- Uniform Dispersibility & Conductivity
- High Conductivity with Low Loading of CNT
- Excellent Physical Properties
- Maintain the Resin Physical Properties
- Extremely Low of Particle Sloughing

## Generals

### Features

- Improved **Conductivity** by Electrochemical Properties of CNT
- Improved **Strength & Toughness** by Mechanical Properties of CNT
- Uniform **Dispersibility & Conductivity** by using Metal-CNT Composite
  - Insertion of CNT into Metal particle : Control Length of CNT in Metal
  - Prevent **Segregation of CNT in Extrusion**
  - Role : CNT (Conductivity), Metal (Dispersibility & Conductivity)
- Realization of **High Conductivity** with the **Minimum Addition of CNT**
- Maintaining the Properties of the **Base Material's own**
- Decreased **Particle Sloughing**
- Extended **Lifetime**

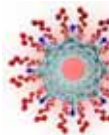
### Type

- PC-CNT, Nylon-CNT, PET-CNT, PE-CNT etc.
- CNT Contents : ~20 wt.%

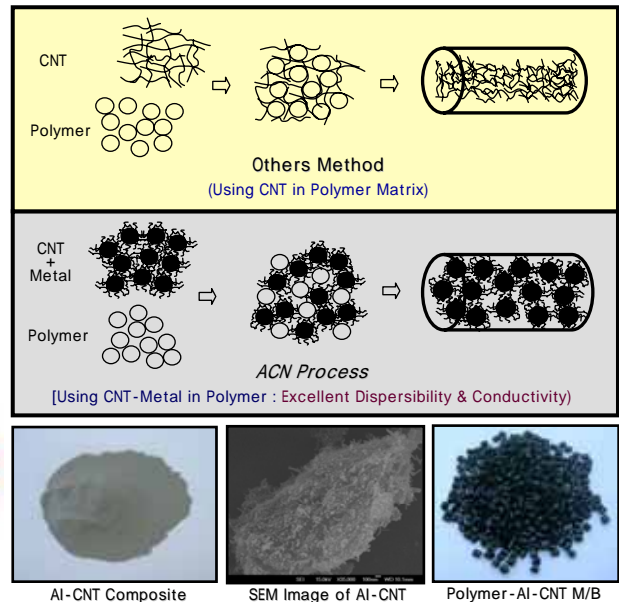


### Applications

- **Shielding Material (ESD & EMI)**
  - : Mobile, Cloth, Computer, Glove, Shoes, Matt, Tile, Tray, Tape, Box, Bag, Film etc.
- **Engineering Plastic, Heat sink**
  - : Aircraft, Automobile, Aerospace, Electronic, Medical, Vessel Sports equipment, etc.

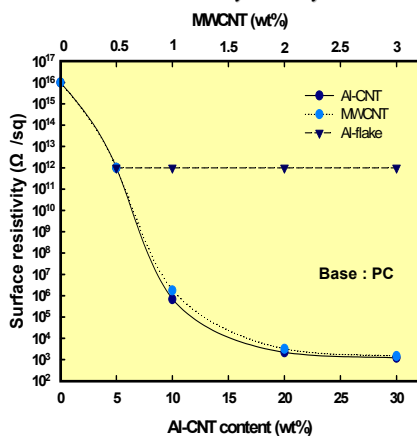


### Comparison of Manufacturing Process

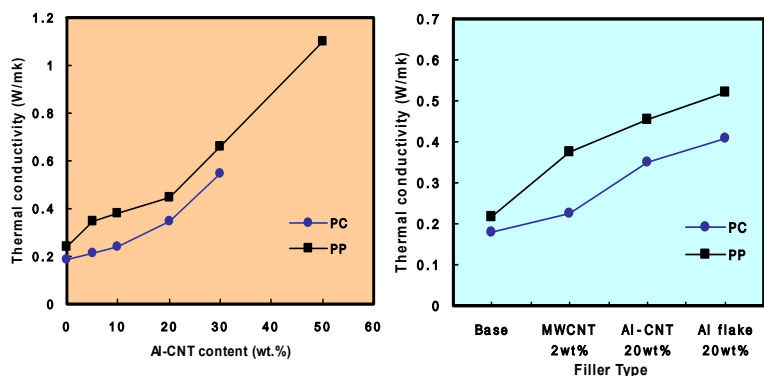


## Characteristics

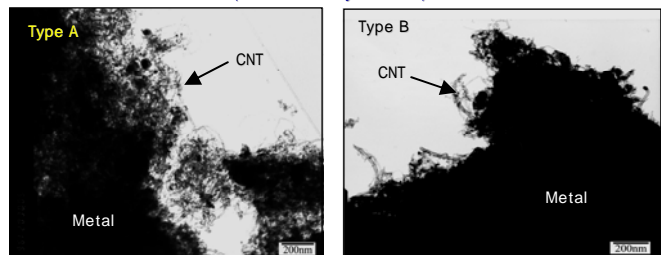
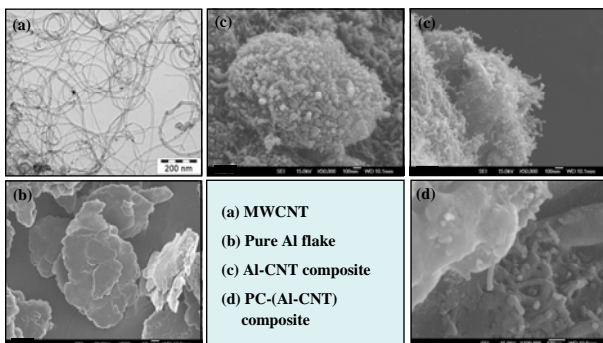
### Surface Resistivity of Polymer-CNT



### Thermal Conductivity of Polymer-CNT



### Outer Length of CNT in Metal-CNT for Polymer-CNT Composite (Conductivity : A > B)



# Liquefied CNT

- Uniform Dispersibility & Conductivity
- Highly Electric/Thermal Conductivity
- Excellent Dispersibility of CNT
- Highly Photocatalyst Property

## Generals

### Features

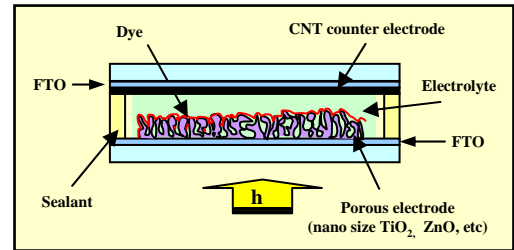
- CNT-used Liquid high conductive paste & ink
- Low cost CNT for expensive Pt & Ag
- Excellent electric conductivity & thermal emission property
- Environmental-friendly materials with conductivity & photocatalyst
- Various grade can be manufacturing depending on application fields
- Convenient usage : Spray, coating etc.

### Type

- CNT Paste :  $10^1 \sim 10^2$  /sq.
- CNT Ink :  $10^2 \sim 10^5$  /sq.

### Applications

- ESD, EMI
- Dye-sensitized solar cell counter electrode
- Adsorption of harmful gas, Pollution decomposition



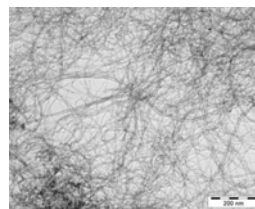
DSSC modules with CNT counter electrode



CNT ink



CNT Paste



High Dispersibility CNT for Liquefied CNT



CNT Counter Electrode of DSSC

## Dye-sensitized Solar Cell CNT Counter Electrode

### Feature

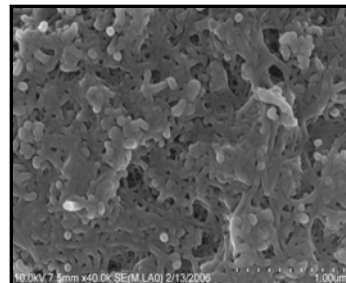
- Low cost CNT counter electrode for expensive Pt counter electrodes
- High photo-electric conversion in low level illumination
- High efficiency and stability in comparison with Pt DSSC



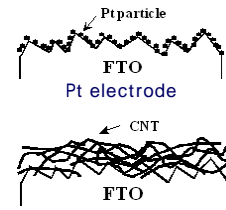
DSSC modules with CNT counter electrode (KERI-ACN)



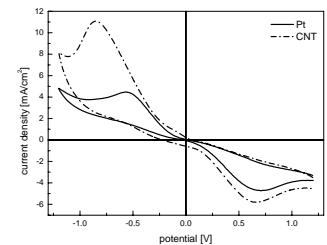
DSSC modules with CNT counter electrode



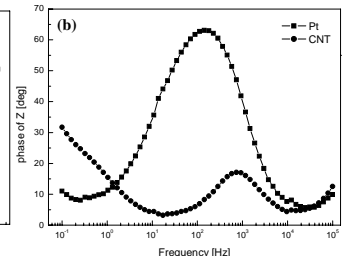
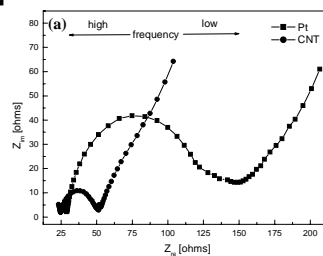
SEM image of CNT electrode



CNT electrode



Cyclic voltammogram of Pt and CNT (Scan rate : 100 mV/s)



Impedance spectrum (a) Nyquist plots (b) Bode plots

### PROPERTY

- Sheet resistance : CNT electrode Pt electrode (Excellent Conductivity)
- Electrochemical properties : CNT electrode Pt electrode (CV & impedance spectrum)
- CNT Electrode : Excellent performance & Simple Process
- CNT : Low resistance, Excellent electron emission
- Large surface area, Low cost





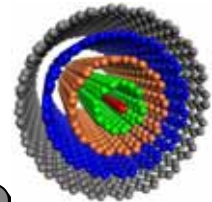
# Carbon Nano Tubes

- Mass production and Lowest price
- Excellent mechanical/Electrical/Thermal property
- High chemical stability
- Various technological applications

## Generals

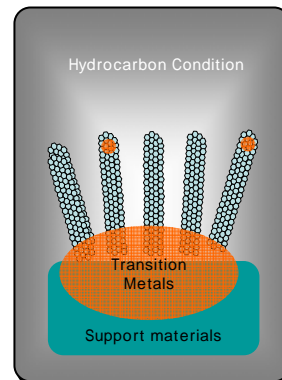
### Features

- New dreamy material in the 21st century
- Tubular material with hexagonal honeycomb structure
- Remarkable **electronic/thermal and mechanical properties**
- Mass production and lowest price
- Wide use and various technological applications
- Environmental-friendly materials with conductivity & strength



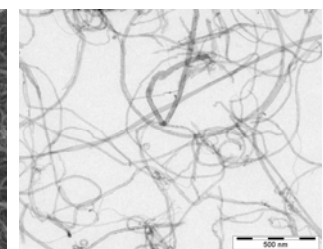
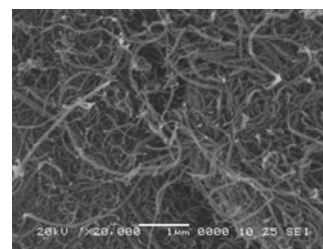
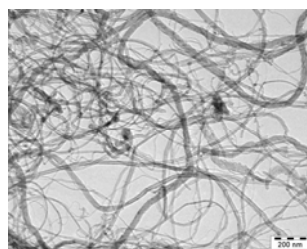
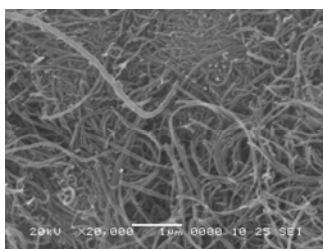
### Typical Properties of MWCNT

Properties		Value	Remarks
Electrical Resistivity ( Ω·cm)		0.1	Pure Cu (1.67)
Thermal Conductivity (W/m/K)		~2,000	Pure Al (236)
Elastic Behavior	Young's Modulus (MWNT)	1.28 TPa	
	Maximum Tensile strength	~100 GPa	SUS 304 (0.6 Gpa)



## Properties and Qualities

Type	Purity	Dia (nm)	Length (um)	Remarks
CNT90	over 90 wt.%	5~20	~10	Catalyst CVD
CNT97	over 97 wt.%	5~20	~10	Purified CNT90



### Applications

- Electron emitter, light source
- Electro-magnetic interference (EMI), Electro-static discharge (ESD)
- Solar cell electrode, Fuel cell electrode
- Rechargeable battery
- Metal/Ceramic/Polymer composite
- CNT paste & ink
- Removal sick house syndrome, adsorption of harmful gas, pollution decomposition

